1. O.P.S. Output shaft spacer
2. GHU-5 Output shaft
3. RS-125 Output spiral ring
4. NO. 21 1/4 woodruff key
5. G71-3X Bronze gear
6. 08125 Output bearing
7. 08231 Output cup
8. GHU-1 Gear case
9. GHU-4 Engine base
10. 12341 Output seal
11. GHU-2 Output cap
12. GHU-2GS Output gasket set
13. LM11910 Input cup
14. LM11949 Input bearing
15. I.P.S. Input spacer
16. H1618 Worm gear
17. RS-715 Input spiral ring
18. GHU-6 Input shaft
19. GHU-3GS Input gasket set
20. GHU-3 Input cap
21. 7485 Input seal
22. 3/16 Key Specify square or Woodruff

GHU 10:1 = Complete C-71-5 & D5 gear box
GHU-1M = Complete 1M & 1M5C gear box

PLEASE SPECIFY IF YOU ORDERING PARTS FOR A ONE-MAN OR A TWO-MAN EARTHDRILL

1470 S. VICTORIA CT • San Bernardino, CA. 92408 • P.O. BOX 290 • San Bernardino, CA. 92402
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GEAR BOX CARE

The GHU gear box, used on the Ground Hog earth drills is a right angle, worm drive transmission. It features tapered roller bearings at all bearing points, ground and polished, high strength input and output shafts, and a hardened worm gear against a bronze drive gear.

Due to its simplicity and high quality components, this type of transmission has proven itself to be extremely reliable and durable on our earth drills for over 40 years. It is not unusual for this transmission to be in service for 20 years without major repairs.

If internal repairs are needed, pay close attention to the number of gaskets that are used on the covers. These are “shim” type gaskets that are color coded to identify thickness. When replacing internal parts, always start with the same number and thickness of gaskets, adding or removing gaskets until the shaft turns freely with no noticeable endplay. Use a soft type of gasket sealer on the inside flange of the cover during final assembly. Use 1 quart approx of a #140 gear lube.